Model 500/550 HD Welding Fume Extractor - Micro-Pleat Series 1

Model # SS-500/550-WFE-MP1

The Model 500/550 Industrial Welding Fume Extractor provides fume extraction for heavy-duty welding applications such as MIG, TIG, Stick, Plasma Cutting, as well as associated applications like light grinding and some dust collection.

This powerful air filtration system provides up to 730/995 CFM of air volume a 10’ L and 7” diameter heavy-duty source capture arm with a 10.5” capture hood and 360° swivel radius. Made of aircraft grade aluminum and flexible segments of flame-retardant hose, the heavy-duty extractor arm outfits the Model 500/550 Industrial Welding Fume Extractor to provide fume and particulate control for high volume welding applications.

This system features four cleanable Micro-Pleat Series 1 Particulate Filters that offer the ability to clean the filters with compressed air without removing them from the unit’s chassis. The operator simply sprays compressed air into the filter media for cleansing while excess dust and waste fall into the internal dustpan, allowing for easy and clean debris removal. This system offers another filter option of four HEPA Filters which are non-cleanable but allow up to 99.97% efficiency on particles as small as 0.3 microns.

This unit includes a Magnehelic Gage to monitor the filters saturation. As the filters become saturated, the static pressure increases and the digital readout will display this increase in pressure. Once the pressure reaches a certain point, the filters will need to be cleaned.

The Model 500/550 Industrial Welding Fume Extractor requires no exterior-ducting or makeup air. Heavy-duty locking casters and a flexible extraction arm make this fume extractor the perfect solution for welding and metal fabrication shops, large scale factories and other locations with welding fumes. Not only does this unit help protect the welder’s respiratory zone from hazardous fumes, but its construction and operation features also offer a host of benefits.

Product Features

- Variable Speed Controller (115V only)
- On/Off toggle switch (220V only)
- Magnehelic Gage
- Cleanable filters
- Filter media tested with hexavalent chromium
- Heavy-duty casters & portability handles
- 360° rotating source capture arm
- No exterior ducting required or makeup air
- Long filter life
- Simple, quick “no tool” filter change

SAS
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### Base Unit Dimensions
- **Length:** 30”
- **Width:** 30”
- **Height:** 42.5”

### Arm Dimensions
- 7” Diameter, 10’ L
- Heavy Duty Arm

### Arm Material
- **Rigid segment:** Aircraft-grade aluminum, 7” diameter
- **Flexible segment:** Black Flex Sentry™ flame-retardant hose
- **Capture Hood:** 10.5” round powder coat aluminum hood

### Cabinet Material
- 16 Ga. cold rolled steel

### Weight (approximately)
- 240 lbs without filters
- 332 lbs with filters

### Air Volume (approximately)
- **500:** Up to 730 CFM
- **550:** Up to 995 CFM

### Electrical
- **500:** 115/1/60, 2.5 amps
  220/1/50, 1.5 amps
- **550:** 115/1/60, 10.7 amps
  220/1/50, 5 amps
- 8’ grounded power cord with NEMA 5-15P plug

### Sound Level (High at 3’ from inlet)
- **500:** Approx. 65 dba
- **550:** Approx. 72 dba

### Main Filter Options
- (4) Cleanable Micro-Pleat Series 1 Particulate Filters (MERV 13)
- (4) HEPA Filters (up to 99.97% efficiency on particles down to 0.3 microns) Non-Cleanable

### Warranty
- Limited two-year warranty from date of shipment on defects due to materials or workmanship.

### US Patent
- #61,563,228 Pending